



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE332A91-3191-00-59A

Job Sheet 204105



Part No: RBE332A91-3191-00-59A Job Qty: 3 pcs
Part Name: SLING, M/R HEAD 5 BLADE, LABEL, FRONT

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 12/3/19 Job Tracking No:
Due Date: 12/19/19 Created By: Chantal Lavoie
Type: Stock Description:
Note: DWG RBE332A91-3191-00 Rev A IPP Rev. A 19.06.19 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing <i>DAS</i> <i>DEC 16 2019</i> <i>13</i> <i>POL/BOY5410</i>	3 pcs	12/19/19		0.00	0.00	Purchasing - 1	<i>JP</i> <i>8702 / 0 NVC</i> <i>JAN 07 2020</i>
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	3 pcs	12/19/19		0.00	0.00	Packaging 2 - 1 - B4B	<i>JP</i> <i>JAN 07 2020</i>
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
120	QC 6	3 pcs	12/19/19		0.00	0.00	QC 6 - 9	<i>DAS</i> <i>JAN 07 2020</i> <i>68</i> <i>9-89</i>
							QC 6 - 68	
							QC 6 - 61	
							QC 6 - 40	
							QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	3 pcs	12/19/19		0.00	0.00	Packaging 3 - 1 - B4B	<i>DAS</i> <i>23</i> <i>JAN 09 2020</i>
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
140	QC 21 - SA	3 pcs	12/19/19		0.00	0.00	QC 21 - SA - 21	<i>DAS</i> <i>21</i> <i>JAN 09 2020</i>
							QC 21 - SA - 70	
							QC 21 - SA - 53	

Part Op 100 - Issue P/O to STUDIO LETTERAGE ; P/O _____ -Manufacture RBE332A91-3191-00-59A as per DWG. -
Descriptions: Certificate of Conformity is required
110 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE332A91-3191-00-59AP	SLING, M/R HEAD 5 BLADE, LABEL, FRONT	3 (1 ea)	100-Purchasing	<i>5245278</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE332A91-3191-00-59AP	3	0	0

Part Specifications

Specifications could not be found.

Plex 12/3/19 7:35 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S245291

Part: RBE332A91-3191-00-59A

Job No: 204105

Serial No/Batch: S245291

Revision: A

Inspector:

Exp Date: 01/07/2021

Instructions:

Date: 01/07/20



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045410



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045410
PO Date: 12/16/19
Due Date: 12/24/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

DEC 18 2019

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204565	D3428-1P	D3428 REV. A			Placard D3428-1 : Various STC's As Per Dwg. D3428 Rev. A	Firmed	-	12/24/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
							X11			JAN 07 2020			DP	
2	204562	D3671-1P	D3671 REV. A			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	12/24/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
							X12			JAN 07 2020			DP	
3	204105	RBE332A91-3191-00-59AP				SLING, M/R HEAD 5 BLADE, LABEL, FRONT AS PER DWG RBE332A91-3191-00-59A REV. A	Firmed	-	12/24/19	3 Ea	0 Ea	3 Ea	\$20.00/Ea	\$60.00
							X3			JAN 07 2020			DP	
4	204106	RBE332A91-3191-00-59BP				SLING, M/R HEAD 5 BLADE, LABEL, ARROW AS PER DWG RBE332A91-3191-00-59B REV. A	Firmed	-	12/24/19	3 Ea	0 Ea	3 Ea	\$20.00/Ea	\$60.00
							X3			JAN 07 2020			DP	



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PURCHASE ORDER
POHB045410



Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	204107	RBE332A91-3191-00-59CP				SLING, M/R HEAD 5 BLADE, LABEL AS PER DWG RBE332A91-3191-00-59C REV. A	Firmed	-	12/24/19	3 Ea	0 Ea	3 Ea	\$20.00/Ea	\$60.00
Grand Total: \$340.00														

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/16/19 11:26 AM Dart.Lavoie.Chantal

Studip SL2
 210 Main West
 Hawkesbury, Ontario K6A 2H6
 Canada

INVOICE

Invoice No.: 49149
 Date: 12/31/2019
 Ship Date:
 Page: 1
 Re: Order No.

Sold to:
Dart Aerospace Ltd

 1270 Aberdeen
 Hawkesbury, Ontario
 K6A 1K7

Ship to:
Dart Aerospace Ltd

 1270 Aberdeen
 Hawkesbury, Ontario
 K6A 1K7

Business No.: 825007651RT0001

Quantity	Description	Tax	Base Price	Disc %	Unit Price	Amount
11	D3428-1P.	H	6.6664		6.6664	73.33
12	D3671-1P.	H	6.6667		6.6667	80.00
3	RBE332A91-3191-00-59AP	H	25.0000		25.0000	75.00
3	RBE332A91-3191-00-59BP.	H	25.0000		25.0000	75.00
3	RBE332A91-3191-00-59CP.	H	25.0000		25.0000	75.00
PO# HB045410						
Attn: Chantal Lavoie						
Subtotal:						378.33
H - HST						
HST						49.18
RECEIVED JAN 07 2020 DART AEROSPACE LTD.						
Studio SL2 HST: #HST						
Shipped By: Tracking Number:					Total Amount	427.51
Comment: WO26448 & 26529					Amount Paid	0.00
Sold By:					Amount Owing	427.51

*** CERTIFICATE of CONFORMITY***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>HB045410</u>	<u>WO# 26448+26529</u>			
Description (Part Name): <u>D3428- 1P, D3671- 1P</u> <u>RBE332A91- 3191- 00- 59AP, - 59BP, - 59CP</u>			Quantity: <u>11, 12, 3, 3, 3</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>Jan 6, 2021</u>				
Authority: <u>Avery + 3M</u>				
Approval:		Date: (yyyy/mm/dd)		
<u>Valerie Young</u>		<u>2020/01/06</u>		
Signature:		Title:		
<u>Val Z</u>		<u>Account manager</u>		

PRODUCT DATA SHEET



Avery® IPM I™ 7112

issued: 15/04/2002

Introduction

Avery IPM I 7112 is a white monomeric calendered removable self-adhesive vinyl for use on the Idanit 162Ad inkjet printer, providing good machine runnability. Because of its cost efficiency and good removability, Avery IPM I 7112 is recommended for a wide range of short term applications on flat substrates requiring easy and clean removal.

Description

Film : 100 micron gloss white monomeric calendered vinyl
Adhesive : **removable**, acrylic based
Backingpaper : kraft paper, 140 g/m²

Conversion

Avery IPM I 7112 is specially developed for use on the Idanit 162Ad and Idanit Novo inkjet printer and has been officially approved by Idanit using BL and Magic inks.

Uses

- Interior & exterior signs.
- Window decoration.
- Temporary promotional and point of sale advertising and all.
- applications to flat or regular surfaces that require removability.

Features

- Good printability and handling on Idanit 162Ad.
- Easy conversion.
- Most economical solution for short term outdoor graphics.
- Easy and clean removal (up to 1 year).



www.averygraphics.com

Graphics Division
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